



Carla Cristina Bauermann Brasil
(Organizadora)

4

ALIMENTOS, NUTRIÇÃO E SAÚDE

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**Carla Cristina Bauermann Brasil
(Organizadora)**

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NUTRIÇÃO
E SAÚDE**

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APRESENTAÇÃO

A presente obra “Alimentos, Nutrição e Saúde” publicada no formato *e-book*, traduz o olhar multidisciplinar e intersetorial da Alimentação e Nutrição. Os volumes abordarão de forma categorizada e interdisciplinar trabalhos, pesquisas, relatos de casos e revisões que transitam nos diversos caminhos da Nutrição e Saúde. O principal objetivo desse *e-book* foi apresentar de forma categorizada e clara estudos desenvolvidos em diversas instituições de ensino e pesquisa do país em quatro volumes. Em todos esses trabalhos a linha condutora foi o aspecto relacionado à avaliação antropométrica da população brasileira; padrões alimentares; avaliações físico-químicas e sensoriais de alimentos e preparações, determinação e caracterização de alimentos e de compostos bioativos; desenvolvimento de novos produtos alimentícios e áreas correlatas.

Temas diversos e interessantes são, deste modo, discutidos nestes volumes com a proposta de fundamentar o conhecimento de acadêmicos, mestres e todos aqueles que de alguma forma se interessam pela área da Alimentação, Nutrição, Saúde e seus aspectos. A Nutrição é uma ciência relativamente nova, mas a dimensão de sua importância se traduz na amplitude de áreas com as quais dialoga. Portanto, possuir um material científico que demonstre com dados substanciais de regiões específicas do país é muito relevante, assim como abordar temas atuais e de interesse direto da sociedade. Deste modo a obra “Alimentos, Nutrição e Saúde” se constitui em uma interessante ferramenta para que o leitor, seja ele um profissional, acadêmico ou apenas um interessado pelo campo das ciências da nutrição, tenha acesso a um panorama do que tem sido construído na área em nosso país.

Uma ótima leitura a todos(as)!

Carla Cristina Bauermann Brasil

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ABSTRACT: Aflatoxin is a hazardous toxic contaminant in food and feed, with frequent losses in animal production. A low cost indirect competitive ELISA (ic-ELISA) was developed using monoclonal antibody (mAb) produced *in vitro* by cultivation of hybridoma strain AF4 (highly specific mAb producer which react 100% with aflatoxin AFB₁). This immunoassay was validated as a promising rapid, sensitive and simple immunotechnique for aflatoxin screening in egg. The in-house validated ic-ELISA with limit of detection (LOD) and quantification (LOQ) of 0.35 $\mu\text{g kg}^{-1}$ and 0.71 $\mu\text{g kg}^{-1}$, respectively, and $R^2 > 0.99$ showed more sensitive than official high cost methods, and it also increased the detection pattern for lower level contaminated samples. The validated ic-ELISA used a very low concentration of main reagent, the mAb (1.5 mg mL⁻¹, titer of 1:30,000), reducing the cost, and it reached matrix interference lower than 10% for egg substrate. Mean recovery rate was 98% in egg, spiking AFB₁ from 1.0 to 5.0 $\mu\text{g kg}^{-1}$ in samples. Precision was expressed by repeatability and intermediate precision, both with relative standard deviations below 15%. This intra laboratory validated assay was applied to evaluate aflatoxin contamination in egg of two large-scale local producers. AFB₁ was detected in 8 % samples from producer A with mean level of 0.84 $\mu\text{g kg}^{-1}$, while producer B showed contamination in 15 % samples, with mean level of 0.94 $\mu\text{g kg}^{-1}$. This monitoring reduced the analysis cost by approximately 70-folds, when compared with commercial kits. It also indicated low occurrence as well as low contamination level, without any visual deformation in egg, concerning quality evaluation. Such high sensitive immunoassay would be crucial to assure a wide-range aflatoxin control through reliable tracking in developing country, and successively provide risk-free egg for consumers.

KEYWORDS: immunoassay, monoclonal antibody, aflatoxin, poultry, validation.

VALIDAÇÃO DE IC-ELISA: DESENVOLVIMENTO DE IMUNOENSAIO ACESSÍVEL PARA ANÁLISE DE AFLATOXINA EM OVO

RESUMO: A aflatoxina é um contaminante tóxico perigoso em alimentos e rações, com perdas frequentes na produção animal. Um ELISA competitivo indireto de baixo custo (ic-ELISA) foi desenvolvido usando anticorpo monoclonal (mAb) produzido *in vitro* pelo cultivo da cepa de hibridoma AF4 (produtor de mAb altamente específico que reage 100% com aflatoxina AFB₁). Este imunoensaio foi validado como uma promissora imunotécnica rápida, sensível e simples para a triagem de aflatoxina em ovo. O ic-ELISA validado internamente com limite de detecção (LOD) e quantificação (LOQ) de 0,35 $\mu\text{g kg}^{-1}$ e 0,71 $\mu\text{g kg}^{-1}$, respectivamente, e $R^2 > 0,99$ mostrou-se mais sensível do que os métodos oficiais de alto custo, e também aumentou o padrão de detecção para amostras contaminadas de nível inferior. O ic-ELISA validado utilizou concentração baixíssima do reagente principal, o mAb (1,5 mg mL⁻¹, título 1: 30.000), reduzindo o custo, e alcançou interferência da matriz inferior a 10% para o substrato de ovo. A taxa média de recuperação foi de 98% em ovo, aumentando AFB₁ de 1,0 a 5,0 $\mu\text{g kg}^{-1}$.

kg-1 nas amostras. A precisão foi expressa por repetibilidade e precisão intermediária, ambas com desvios padrão relativos abaixo de 15%. Este ensaio validado intralaboratorialmente foi aplicado para avaliar a contaminação por aflatoxina em ovos de dois grandes produtores locais. AFB1 foi detectado em 8% das amostras do produtor A com nível médio de 0,84 $\mu\text{g kg}^{-1}$, enquanto o produtor B apresentou contaminação em 15% das amostras, com nível médio de 0,94 $\mu\text{g kg}^{-1}$. Esse monitoramento reduziu o custo da análise em aproximadamente 70 vezes, quando comparado aos kits comerciais. Indicou também baixa ocorrência e baixo nível de contaminação, sem qualquer deformação visual no ovo, no que se refere à avaliação da qualidade. Tal imunoenensaio de alta sensibilidade seria crucial para garantir um controle de aflatoxina de amplo alcance por meio de rastreamento confiável em países em desenvolvimento e, sucessivamente, fornecer ovos sem risco para os consumidores.

PALAVRAS - CHAVE: Imunoenensaio, anticorpo monoclonal, aflatoxina, aves, validação.

1 | INTRODUCTION

Chicken meat and egg are popular and economically accessible protein rich animal source, comparable with beef and pork. The mean chicken consumption is 30 kg per capita worldwide, while the United States, Brazil and Argentina exceed the intake of 40 kg per capita (AVISITE, 2017). A consensus established low effect of dietary egg cholesterol in serum LDL-cholesterol and cardiovascular disease, stimulating its intake as a rich source of valuable proteins, unsaturated fats, fat-soluble vitamins (mainly A & E), vitamin B12 and antioxidants, with approximate world consumption of 230 units per capita / year (ABPA, 2021; GRIFFIN, 2016).

Brazil is the leading exporter as well as the second chicken meat producer worldwide, where the egg provider trading may be an emerging opportunity. Such a perspective should be matched with control program targeted on animal health, adequate production, and monitoring of hazardous residual contaminants.

Aflatoxins (AF), with emphasis in AFB₁, have been the warning toxic contaminant in food and feed, where the International Agency for Research on Cancer classified as Group 1 - carcinogenic to human (D'MELLO; MACDONALD, 1997; IARC, 2002; SU, 2020). The AFB₁, AFB₁-exo-8,9-epoxide (AFBO) and other metabolites also affect the epigenetic mechanisms including the DNA methylation, histone modifications, and subsequent gene expression. Chronic AFs exposure leads to formation of reactive AFBO metabolites that could activate and de-activates the various epigenetic mechanisms, leading to development of cancer (BBOSA et al., 2013).

Analysis of aflatoxin is performed mostly by high-performance liquid chromatography (HPLC) and its improved ultra-version (U-HPLC) coupled with detectors, such as ultraviolet (UV), fluorescence (FLR) and mass spectrometry (MS), and advancing to multimycotoxin analysis (AMIRKHIZI et al., 2015; IQBAL et al., 2014; LI et al., 2015; SOLFRIZZO et al., 2018; TURNER; SUBRAHMANYAM; PILETSKY, 2009). Although of sensitivity and accuracy,

the high cost as well as extensive clean-up required for matrix interference reduction, use of harmful and toxic organic solvents have been the topic in concern in widespread use in developing countries.

The rapid detection based on highly specific monoclonal antibodies (mAb) emerged as an alternative which combines sensitivity and simplicity, with advantage of using non-toxic buffer, it dispenses extensive clean-up, and highly trained analytical staffs (TURNER; SUBRAHMANYAM; PILETSKY, 2009; WACOO et al., 2014). Current international approach in integrated proficiency of mycotoxin Check Sample Survey showed progressive use of ELISA as a suitable method shared by industry and laboratories. As example, an interlaboratory validation test involving forty countries indicated choice of ic-ELISA in 54 % (AF) and 61 % (fumonisin) of analysis, when compared with reference techniques – HPLC, UPLC, MS (AVDIC; KOGLER, 2018).

Indirect competitive ELISA has been the choice in mycotoxin detection focused on immunochemistry matched with chromatography; such a local low cost was developed and applied in intensive multi-year mycotoxin monitoring, outbreaks and natural contamination survey since 1980s (HIROOKA et al., 2015). Years of corn (*Zea mays* L.) monitoring in leading exporter Paraná state, Brazil indicated high fumonisin occurrence with 98%, but low frequency of AF with 11 %, which was prevailed in central-western Paraná (ONO et al., 2001). The mean of 1.25 $\mu\text{g kg}^{-1}$ of total AF in corn and feed for broilers indicated that general contamination was lower than Brazilian guideline for animal feeding (BAGATIN et al., 2016). Although of meaningfully low AF frequency in corn of Northern Paraná, chicken feed collected from crop year 2010 showed a total of 88 % of the feed contaminated with mean of 8.4 $\mu\text{g kg}^{-1}$ (ROSSI et al., 2012). The increasing food consumption point-out the relevance of AF control even though of low level due to cumulative effect, amount of food-intake and exposure time (MARIN et al., 2013).

The disadvantage of mAb based reagents for AF control is the high cost of commercial kits and immunoaffinity columns for routine analysis (TURNER; SUBRAHMANYAM; PILETSKY, 2009). Another limitation is that commercial kits were developed regarding mycotoxins analysis in cereals, but not for complex matrices such as meat and egg. In order to solve these limitations, the study aims to standardize and validate a low cost quantitative ic-ELISA for AF analysis targeted on chicken egg, using mAb with high cross-reaction with AFB₁ and aflatoxicol (AFL), a reversible stored metabolite derived from cytoplasmic reductase system. Its application is tested to evaluate AF level in egg, and its relation with physical quality parameters is matched.

2 | MATERIALS AND METHODS

2.1 Materials

The AF4 hybridoma cell line secreting specific anti-AFB₁ mAb (IgG₁ lambda isotype) was generated by cell fusion of myeloma cell line SP2/0-AG14 and activated mouse BALB/c splenic cell at the Kagawa University, Japan (KAWAMURA et al., 1988); the mAb was produced in a joint research at the State University of Londrina, Brazil. This highly specific mAb cross-reacted with AFB₁ (100%) and AFL (122% with AFL I, natural isomer [1S]; 14.1% with AFL II, natural isomer [1R]), but it showed very low cross-reactivity against AFB₂ (2.3%), AFG₁ (3.4%), AFG₂ (2.4%), AFM₁ (4.5%) and AFQ₁ (10.8%).

Egg samples from two large-scale producers, A and B, both in Northern Paraná State, Brazil were weekly collected from April to August 2016 in a total of 20 samplings (50 eggs each in farm A, and 25 each in farm B per day). The eggs were weighed, then hatched for white and yolk weighing, and the shell thickness was measured. Each sample consisted of a pool of five homogenized eggs, resulting in 300 samples, and maintained at 4 °C until the analysis.

AFB₁ standard solution was obtained from Sigma-Aldrich Co. (St Louis, Missouri, USA). Methanol, sodium chloride and other salts were purchased from J.T.Baker (New Jersey, USA).

2.2 Production of monoclonal antibody (mAb)

The mAb anti-AF was produced *in vitro* culturing hybridoma AF.4 in RPMI medium (Roswell Park Memorial Institute Medium, Gibco Co., Waltham, USA) + 10% fetal bovine serum (Gibco Co., Waltham, USA), followed by gradual adaptation in H-SFM medium (Hybridoma Serum Free Medium, Gibco Co., Waltham, USA), i.e., RPMI:H-SFM (75:25, v/v) to 100% H-SFM. The supernatant with mAb was filtered and precipitate with (NH₄)₂SO₄ at 50% saturation (243 g/L) for purification. The precipitated was dissolved in 0.1 M PBS pH 7.3 and dialyzed against PBS (4 °C, 64 h). Then 0.02% Sodium azide (Sigma-Aldrich, St. Louis, USA) was added into dialyzed mAb., aliquoted (1 mL), and stored at -20 °C until use. The mAb concentration (IgG) was determined at 280 nm (Biochrom® Anthos Zenyth 200, USA), using absorption coefficient (E₂₈₀) of 1.35 for IgG (HARLOW; LANE, 2014a). Polyacrylamide gel electrophoresis (5% acrylamide, stacking gel; 10%, running gel) was carried out for mAb purity checking. An aliquot of 4.5 µl of mAb corresponding 2.5 µg of protein was diluted in 3-fold concentrated sample buffer, boiled (3 min, water bath), then applied onto gel together with 5 µl marker standard (Benchmark Protein Ladder, Invitrogen, Carlsbad, USA). After 2 h running under 80V, the gel was stained with Coomassie blue solution (Coomassie Brilliant Blue R, Sigma, St. Louis, Mo, USA) decolorized with acetic acid: methanol: water (1 : 4 : 5), and distinct protein bands were visualized (LAEMMLI, 1970).

2.3 Aflatoxin extraction

An aliquot of 5 g of egg sample was shaken with 25 mL methanol : water (70 : 30, v/v) and 0.5 g sodium chloride for 30 min at 150 rpm. The extract was filtered (45 µm pore size filter, Macherey-Nagel, Germany), and 500 µL of filtrate was dried at 40°C under nitrogen flow and diluted in PBS: methanol (9:1, v/v).

2.4 ic-ELISA procedure

Polystyrene microtiter plate wells (Corning, New York, USA) were coated with 50 µL of AFB₁-BSA (Sigma-Aldrich, St. Louis, USA) in PBS (0.015 M, pH 7.3) at 4 °C for 24 h. The microplate was washed three times after each incubation step with PBST (PBS + 0.05% Tween). The non-specific binding in wells were blocked with 150 µL of 0.1% BSA (Sigma-Aldrich, St. Louis, USA) in PBS at 25 °C for 1 h. The microplate was washed, and 50 µL of AFB₁ standards (0.05 – 5.0 ng mL⁻¹) or 50 µL of sample were added with 50 µL of anti-AFB₁ mAb, and incubated at 25 °C for 1 h. After washing, 50 µL of horseradish peroxidase labelled goat anti-mouse IgG (anti-IgG-HRP, from Sigma-Aldrich, St. Louis, USA) were added, and incubated at 25 °C for 1 h. The microplate was again washed, and 100 µL of substrate (3,3',5,5'-tetramethylbenzidine / H₂O₂, Sigma-Aldrich, St. Louis, USA) were added. The reaction was stopped after 20 min by adding 50 µL of 1 M H₂SO₄, and absorbance was read at 450 nm (ELISA microplate reader, Biochrom® Anthos Zenyth 200, USA). The mean absorbance was calculated from the individual absorbance obtained in triplicate wells, and the results were expressed as percentage of binding:

$$\text{Binding (\%)} = (A^+/A^-) \times 100,$$

where A⁺ is the mean absorbance in the presence of aflatoxin standard or sample, and A⁻ is the mean absorbance in their absence.

2.5 Intra-laboratory validation

In-house validation of icELISA was carried out evaluating specificity, linearity, accuracy, precision, detection (LOD) and quantification limit (LOQ), according the specifications of Brazilian and international guidelines [ANVISA, 2021; EUROPEAN COMMISSION (EC) 401, 2006; EUROPEAN COMMISSION (EU) 519, 2014; INMETRO, 2007, 2017; MAPA, 2015]. Specificity was evaluated by interference of non-contaminated matrix (egg) diluted from 2 to 15-fold. Matrix interference was evaluated comparing the standard curve prepared in PBS: methanol (9:1, v/v) with curve prepared in matrix extract. The linearity was expressed according to the linear regression analysis of seven calibration curves of AFB₁ from 0.05 to 5.0 ng mL⁻¹. Accuracy and precision (repeatability and intermediate precision) were based on relative standard deviations (RSD %) of the AFB₁ recovery tests. Uncontaminated egg samples were artificially added with AFB₁ at 1.0, 2.0 and 5.0 µg kg⁻¹ for egg, the mixture was vortexed for 1 min, and stored at 8 °C for 24 h before extraction. Accuracy was assessed

by AFB₁ recovery from three determinations (three extractions) in triplicate. Repeatability was evaluated by one determination of each analyzed concentration in seven replicates in the same day. Intermediate precision was evaluated by three determinations of each analyzed concentration in seven replicates on three different days. The LOD and LOQ were calculated, respectively, as 3.143-fold and 5-fold the standard deviation of absorbance of seven replicates of uncontaminated sample in three different days. Blank reaction was carried out in three replicate in each analysis, to check that any solvent, reagent, or instrumentation caused some detectable positive biases in toxin concentration.

2.6 Egg quality

Egg was weighed in a 0.001 g precision analytical balance (Shimadzu AW 220, Philippines) to obtain the mean weight (pool of five eggs). The egg yolks of each sample were weighed; the shells were washed and dried at room temperature to obtain their weight and from the weight, the percentage of shell in the egg was calculated. The weight of egg white was obtained by difference between the mass of whole egg and sum of masses of yolk and shell. The thickness of dried shell was measured at two distinct points using manual micrometer (Mitutoyo Micrometer 25 mm, Japan).

2.7 Statistical analysis

The specificity data was subjected to one-way ANOVA followed by Tukey test using Statistica v. 7 (StatSoft®, USA). The AF contamination data and egg quality parameters were submitted to Wilcoxon test using software RStudio (1.0.153). The significance was accepted at $p < 0.05$.

3 | RESULTS AND DISCUSSION

3.1 Anti-aflatoxin monoclonal antibody (MAb)

The cross-reactivity of mAb against AF analogues was evaluated when hybridoma AF4 strain was generated (KAWAMURA et al., 1988). The high cross-reactivity of mAb generated by AF4, i.e. 100% with AFB₁ and 122 with AFL 122%, could be regarded as an advantageous profile concerning AF detection skill in biological materials. AFL is the main adduct derived from reductase action on AFB₁ cyclo-pentenone carbonyl both *in vitro* and *in vivo*. Such an interconversion in several avian and mammalian species plays AFB₁ reservoir role in tissue (NAKAZATO et al., 1990; WONG et al., 1979).

The protein concentration in mAb batch (IgG) was 1.5 mg mL⁻¹, reaching a total of 508.6 mg of purified anti-AF mAb. The electrophoresis showed band of approximately 25 kDa, and another of 50 kDa (Fig. 1). These two bands were derived from breakdown of IgG glycoprotein tetramer of approx. 150 kDa molecular mass in two 25 kDa light chains and two 50 kDa heavy chains (HARLOW; LANE, 2014b). Another band corresponding to 75 kDa

indicated an incomplete breakdown, i.e., remaining of light-heavy chain bound. Such bands corresponding IgG light (25 kDa) and heavy (50 kDa) chains demonstrated the successful production and purification of mAb.

3.2 ic-ELISA procedure

Different dilutions were tested to determine the titers of mAb (0.5 mg mL^{-1}) and anti-IgG-HRP (0.005 mg mL^{-1}) for use in ic-ELISA (Fig. 2A). The mAb diluted ($1: 10^1$ to $1: 10^5$) was tested with $1: 2,000$; $1: 4,000$ and $1: 6,000$ diluted anti-IgG-HRP. The parameter used to define the titers was IC 50 (Inhibition Concentration at 50%), normally used to express the sensitivity of immunoassay, in which the best accuracy for immunoassay was defined by dilution of mAb required to achieve 50% of binding when compared with initial concentration (DRESSER, 1986). The mAb diluted at $1: 10,000$ was selected for ic-ELISA in this study, as its binding percentage was approx. 50% in all anti-IgG-HRP dilutions tested, with 62%, 51% and 49% binding for anti-IgG-HRP at $1: 2,000$, $1: 4,000$ and $1: 6,000$, respectively. The optimized anti-IgG-HRP dilution was $1: 6,000$, with mean absorbance value lower than 0.9 to avoid deviations in Beer-Lambert Law (SKOOG; WEST; HOLLER, 1992).

In comparison, an indirect ELISA optimization study for AFB₁ in cereals testing dilutions of commercial mAb reached the optimum in $1: 5,000$ (LÚCIO; PINTO; MARRIE, 2007). The mAb (1.5 mg mL^{-1}) applied for egg analysis in this study could be diluted at $1: 30,000$. High dilutions of highly specific mAb reduced the amount of reagents, and further reduction of analysis cost in approx.70-fold, when compared with commercial kit (Table 1). Such viable alternative assay would achieve a wide AF screening, reducing losses in animal production, as well as to provide hazard-free egg. Brazil is promising country as egg provider in globalized world.

3.3 Intra-laboratory validation of ic-ELISA

Intra-laboratory validation (Table 2) was based on specificity, linearity, accuracy, precision, detection limit (*LOD*) and quantification limit (*LOQ*). In addition, the matrix interference (specificity) is an important parameter to be evaluated, especially in food with complex matrix as egg with diversified constituents and high fat content. The matrix interference may cause false-positives in immunoassay, which is one of main restriction in ic-ELISA; such reaction is observed as decrease in color intensity, with fault in interpretation, suggesting toxin presence. The enzyme activity is inhibited by interfering components of matrix, and / or it affects the accurate toxin (antigen) – antibody reaction (LEE et al., 2004).

In order to minimize the interference, specificity was evaluated carrying out the dilution of uncontaminated egg in a factor of 2 to 15-fold (data not shown). Egg diluted at 2 and 5-fold showed any significant difference, with mean interference values of $3.4 \% \pm 1.2$ and $2.5 \% \pm 1.0$, respectively; however, the factor of 10-fold increased the interference (5.8 ± 3.9), maybe due to overcoming of dilution-point for protective components, and damaging

the protein structure (mAb). Therefore, the procedure with dilution factor of 2-fold, low matrix interference (3.4 %), lower RSD (35 %) and better AFB₁ recovery (99 %) was selected for further assay ($p > 0.05$).

The linearity was evaluated with aflatoxin standard curve ranging from 0.05 to 5.0 ng ml⁻¹, which was prepared in egg extract diluted at 2-fold, and compared with a standard curve in PBS : methanol (9 : 1, v/v) (Fig. 2B). A one-way ANOVA was followed by Tukey test between curves; no difference was shown among them ($p > 0.05$). Furthermore, all the points were superimposed, indicating that dilution of egg in a factor of 2-fold eliminated the matrix interference; i.e., 2-fold diluted egg samples can be analyzed by standard curve prepared without matrix. A linear range was obtained from 0.05 to 5.0 ng ml⁻¹ of AFB₁, which was expressed by regression equation $y = -14.85 \ln(x) + 47.131$; the R² was 0.9922 ($p < 0.05$), i.e. higher than the minimal acceptance of 0.99 (INMETRO, 2017).

Table 2 showed the recovery and precision rates of AFB₁ in egg. Egg samples added with 1.0, 2.0 and 5.0 µg kg⁻¹ of AFB₁ showed recovery rates of 96, 101 and 99 %, respectively, indicating that every data was within the recommended value of 70 – 110 % of recovery, which is required for samples contaminated within 1 – 10 µg kg⁻¹ (EC 401/2006). LEE et al. (2016) studied aflatoxins in egg by HPLC coupled to FLR, and showed recovery rates of 109, 118 and 102 % using same AFB₁ concentrations of our study: 1.0, 2.0 and 5.0 µg kg⁻¹, respectively; such data ratified that ic-ELISA can reach recovery levels equal to and even better than those obtained by the recommended standard technique (HPLC), such as the rate for 2 µg kg⁻¹ that in our study is within the recommended by European Community, but exceeds the rate of 110 %, when analyzed by chromatography.

The precision of the method was evaluated by repeatability and intermediate precision, based on relative standard deviations (RSD %) of the aflatoxin recovery tests (Table 2). The mean repeatability rate was 12 % for egg, and the mean intermediate precision rate was 15 %, with all results are within the recommended by local and international regulations. A study for detection of AFB₁ in chicken liver and egg by HPLC-UV (AMIRKHIZI et al., 2015) reported repeatability rate (4 %) and intermediate precision rate (8 %). IQBAL et al. (2014) analyzing AF in chicken meat and egg by HPLC-FLR reported repeatability rate of 9 % and intermediate precision rate of 10 %.

The LOD of this method was 0.35 µg kg⁻¹, and LOQ of 0.71 µg kg⁻¹ for egg (Table 3). AMIRKHIZI et al. (2015) reported the LOD for chicken liver and egg lower than obtained in this study (0.08 µg kg⁻¹) by HPLC-UV. However, ANFOSSI et al. (2015) obtained LOD of 3.0 µg kg⁻¹ for detection of AFB₁ in egg by competitive direct ELISA), which was higher than our method. The LOQ of this method was 1.5 µg kg⁻¹ for liver and 0.7 µg kg⁻¹ for egg; these limits were lower than the LOD reported for detection of aflatoxin in egg by UPLC-MS, which was equal to 3.0 µg kg⁻¹ (LI et al., 2015).

The Table 3 shows the effectiveness of developed icELISA, when compared with commercial ELISA kits showing LOD of 0.5 to 1.00 µg kg⁻¹ and LOQ of 2.50 µg kg⁻¹ (DEEB;

AMAN; EL-HAWARY, 2017; TULAYAKUL et al., 2018; PEREIRA ET AL. 2020; GONZÁLEZ-PEÑAS, 2020). The intra-laboratory validation of ic-ELISA demonstrated that the developed immunoassay reached levels of specificity, sensitivity and precision similar to, and in some cases, even better than those obtained by the standard technique (HPLC). This advantage, associated with a reduction in cost by approx. 70-fold, when compared with commercial kits indicated promising application in AF screening in egg, where the consumption is increasing. Furthermore, aflatoxicosis is usually non-identified due to failure in feed sampling, mycotoxin analysis, or the symptoms in animals begin when the feed is no more available for analysis.

3.4 Aflatoxin contamination and its relation with egg quality

Natural AF monitoring in egg from two large-scale producers was carried out to evaluate its applicability, aiming to support the productive sector and further application in agroindustry. Egg is formed by incorporating secreted albumin around yolk, with higher contamination probability than other meat tissues.

It is important to point-out critical strategy for control, although the level of AF contamination in crude materials (maize and feed) in this producing region was low; the positivity may eventually be high, as verified in a study, where 92 % of laying hen feed from crop year 2010 were contaminated with aflatoxin, with a mean of 19.8 $\mu\text{g kg}^{-1}$ (ROSSI et al., 2012; HIROOKA et al., 2015).

Table 4 shows the physical data of egg quality where there was no difference concerning egg shell thickness and percentage of shell among farms. The thickness was 0.370 mm \pm 0.04 and 0.373 mm \pm 0.04 in samples from farm A and B, respectively; percentage of shell was 10.4 % \pm 0.86 and 10.2 % \pm 0.71 for farm A and B, respectively. The shell expresses 9 to 14 % of egg weight, and thickness & percentage is directly affected by hen's age, where the shell weight remains fairly constant, while egg weight increases along age (CARVALHO; FERNANDES, 2013). There was a difference in the weight of whole egg, and in the weights of the yolk and white among farms ($p < 0.05$). The mean weight in whole egg was 56.24 g \pm 3.33 (farm A) and 58.85 g \pm 3.40 (farm B), while the mean weight for yolk was 16.72 g \pm 1.41 (farm A) and 17.85 g \pm 1.42 (farm B); the mean weight for white was 33.68 g \pm 2.35 (farm A) and 34.98 g \pm 2.93 (farm B). Such differences may be due to the lineages of laying hens; widely disseminated lineage *Hisex White* in Farm A, while *Nick Chick* in farm B consisted a lineage more resistant to conditions of creation.

Table 5 shows AFB₁ contamination in egg; 8 % of samples in farm A were positive for AFB₁ (mean, 0.84 \pm 0.11 $\mu\text{g kg}^{-1}$; range, 0.70 – 1.12 $\mu\text{g kg}^{-1}$); the positivity in farm B was 15 % (mean, 0.94 \pm 0.22 $\mu\text{g kg}^{-1}$; range, 0.70 – 1.29 $\mu\text{g kg}^{-1}$), but without difference among two farms ($p < 0.05$). Anfossi et al. (2015) didn't detected aflatoxin by direct competitive ELISA (LOD, 0.3 $\mu\text{g kg}^{-1}$), when analyzed 50 egg samples in large & small distributors in northwestern Italy, January to March, 2014. Amirkhizi et al. (2015) analyzed the occurrence of aflatoxin by HPLC-UV in 150 egg samples, collected randomly in the Tabriz-Iran market;

the contamination was similar with this study (Table 5 & 7), but with higher percentage of positive samples. The authors found AFB₁ in 58% of samples from farm (mean, 0.74 ± 0.04 µg kg⁻¹) and domestic eggs (0.94 ± 0.07 µg kg⁻¹), attributing such high contamination percentage to low quality of feed.

Table 6 compared egg quality (weights, shell percentage & thickness) and AFB₁ contamination in both farms. There was no difference concerning weights of whole egg, yolk and white, nor between the percentage or thickness of shell in eggs with AFB₁ contaminated and uncontaminated samples ($p > 0.05$). Jia et al. (2016), comparing egg quality with AF levels, found a decrease in egg shell thickness in samples contaminated with 0.02 µg kg⁻¹ of AFB₁ + 0.11 µg kg⁻¹ of AFB₂, but without difference in yolk weight & color, egg white height, shape index, egg shell color and haugh unit ($p < 0.05$). Although of higher level of contamination, the mixing of five eggs to make a single sample probably may have minimized the variability in eggs of this study (Table 6). Nevertheless, AF can reduce shell thickness due to poor calcium and phosphorus absorption, interference in vitamin D₃ metabolism or reducing parathyroid hormone level (YILDIRIM et al., 2011).

Table 7 detailed the quality parameters and contamination of AFB₁ in positive egg samples; there was no difference ($p < 0.05$) in aflatoxin level when hen of farm A had been fed with corn of crop year 2015 (0.84 ± 0.12 µg kg⁻¹) and 2016 (0.83 ± 0.04 µg kg⁻¹), as well as in farm B (1.00 ± 0.23 µg kg⁻¹, 2015 crop; 0.76 ± 0.07 µg kg⁻¹, 2016 crop). However, 56% of positive egg samples were collected in April 2016 in farm A; similar percentage occurred in farm B, with 53% of positive samples in same month. Such contamination in April may be due to the high temperature and younger age of hens; such temperature, as well the humidity can favor the fungal growth, toxin production, and younger animals are more susceptible to aflatoxin contamination (HUFF et al., 1986).

4 | CONCLUSION

The ic-ELISA developed with mAb from hybridoma strain AF4 can be a reliable in-house rapid assay with cost reduced in 70-fold, with advantageous specificity for analysis of biological material (egg), proving a promising application *in loco*. The AFB₁ screening in egg indicated low incidence and contamination level, without affecting the egg quality, which contributes in value aggregation of egg as safe ingredient in food industry.

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FIGURES AND TABLE LIST

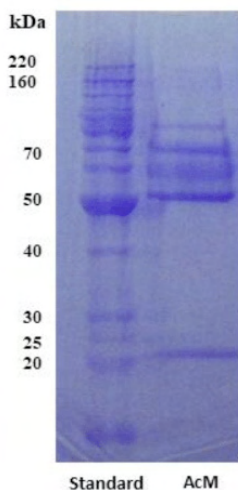
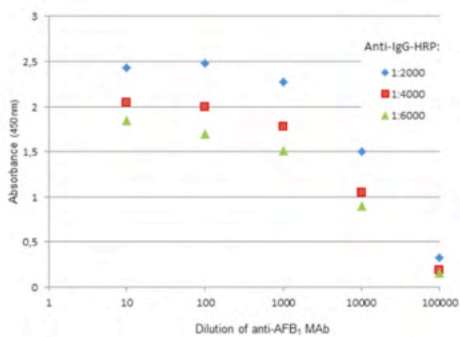
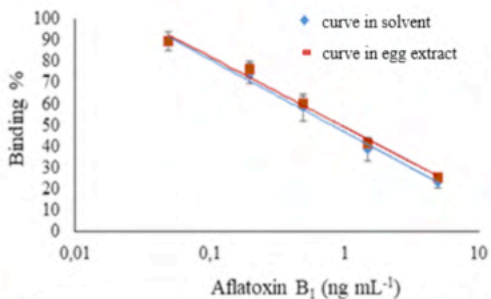


Fig. 1. Electrophoresis of anti-AFB₁ mAb (IgG₁ lambda isotype) secreted by hybridoma strain AF4.



A: Titer of anti-AFB₁ mAb at different dilutions of anti-IgG-HRP



B: Standard curves

Quadrates and lozenges: mean binding from seven standard curves performed on different days
 Bars: standard deviations
 Solvent: PBST:MetOH (9:1. v/v)

Fig. 2. Anti-AFB₁ mAb titer & anti-IgG-HRP, and standard curves for detection of aflatoxin by ic-ELISA.

Reagent	Developed ic-Elisa ¹	Commercial kit ¹
AFB ₁ -BSA	US\$ 0.22	
BSA 0.1%	US\$ 0.14	
MAb anti-AFB ₁	- ²	-
Anti-IgG-HRP	US\$ 0.29	
Microplate (96 wells)	US\$ 2.86	
Total value	US\$ 3.51	US\$ 230.52

Table 1. Cost comparison: ic-ELISA developed for aflatoxin analysis in egg and commercial kit in different matrixes.

¹Cost for microplate with 96 wells

² Value considered insignificant to be below US\$ 0.01

Dollar quotation: US\$1.00 = R\$ 3.80 (april / 2019)

AFB ₁ spiked ($\mu\text{g kg}^{-1}$)	RECOVERY ¹		PRECISION			
	Mean* \pm SD ($\mu\text{g kg}^{-1}$)	Mean Recovery (%)	Repeatability ²		Intermediate Precision ³	
			RSD (%)	Mean (%)	RSD (%)	Mean (%)
1.0	0.9 \pm 0.12	96	9.5		14.7	
2.0	1.9 \pm 0.03	101	13.0	12	14.8	15
5.0	4.9 \pm 0.25	99	13.5		14.8	

Table 2. Recovery and precision of aflatoxin B₁ in artificially contaminated egg by ic-ELISA.

¹ Data expressed as average \pm SD of three determinations analyzed in seven replicates

² Data expressed as the relative standard deviation (RSD) of one determination analyzed in seven replicates for each concentration

³ Data expressed as the relative standard deviation (RSD) of three determinations analyzed in seven replicates for each concentration in different days

Matrix	Hybridome/year	Aflatoxin, our data*			Aflatoxin data in publications**			
		Method	(µg kg ⁻¹)		Method	(µg kg ⁻¹)		Reference
			LOD	LOQ		LOD	LOQ	
Egg	AF4/2017	icElisa	0.35	0.71	Commercial ELISA kit	1.00	N.M.	DEEB; AMAN; EL-HAWARY, 2017 TULAYAKUL et al., 2018
	AF4/2019	icElisa	0.02	0.04	Commercial ELISA kit	0.50	1.00	
Feed	AF2/2012 Broiler	icElisa	1.25	1.43	Commercial ELISA kit	1.10	2.50	PEREIRA; CUNHA; FERNANDES, 2020 MUÑOZ-SOLANO; GONZÁLEZ-PEÑAS, 2020
	AF2/2012 Laying hen	icElisa	0.04	0.05	HPLC	2.00	N.M.	
Cereal	- /2020	LC MS/MS multmycotoxins	0.30	0.70	LC MS/MS multmycotoxins	0.10	0.70	SOLFRIZZO et al., 2018

Table 3. Developed ic-ELISA for aflatoxin detection in egg and feed, in comparison with other methods and reports.

*LOD: 0.017 ng/g and LOQ: 0.027 ng/g in current AFB₁ analysis, corresponding to pg level of sensitivity.

*ic-ELISA was developed using mAb produced by hybridoma AF4 with high specificity and reactivity to AFB₁ and Aflatoxicol (*in vivo* interconverting AFB₁ metabolite), but low cross-reactivity with other analogs.

**Such publications evaluated Aflatoxin in individual matrix, i.e. aflatoxin was monitored in egg, feed or corn, but did not consider the whole egg chain: from supplies to produced eggs.

N.M. (Not mentioned).

TLC (Thin Layer Chromatography)

HPLC-FLD (High Performance Liquid Chromatography with Fluorescence Detector)

LC-MS/MS (Liquid Chromatography tandem Mass Spectrometry)

Farm		WEIGHT (g)			SHELL	
		Egg	Yolk	White	Percentage (%)	Thickness (mm)
A	Mean	56.24 ^b ± 3.33	16.72 ^b ± 1.41	33.68 ^b ± 2.35	10.4 ^a ± 0.86	0.370 ^a ± 0.04
	Range	45.32 - 64.99	13.61 - 21.24	26.13 - 43.85	7.9 - 13.8	0.301 - 0.491
B	Mean	58.85 ^a ± 3.40	17.85 ^a ± 1.42	34.98 ^a ± 2.93	10.2 ^a ± 0.71	0.373 ^a ± 0.04
	Range	47.04 - 65.30	14.19 - 20.32	31.44 - 40.57	8.2 - 12.6	0.327 - 0.492

Table 4. Physical parameters concerning quality in egg sampled in Northern Parana state.

Means followed by different letters in the same column differed by Wilcoxon test ($p < 0.05$)

Farm	Number of Samples	Positive sample (%)	Mean (µg kg ⁻¹)	Range (µg kg ⁻¹)
A	200	8	0.84 ^a ± 0.11	0.70 – 1.12
B	100	15	0.94 ^a ± 0.22	0.70 – 1.29

Table 5. Aflatoxin B₁ contamination in egg by ic-ELISA, Northern Parana state.

Means followed by different letters in the same column differed by the Wilcoxon test ($p < 0.05$)

Farm	Aflatoxin	WEIGHT (g)			SHELL	
		Egg	Yolk	White	Percentage (%)	Thickness (mm)
A	Detected (n = 16)	56.24 ^a ± 3.33	16.12 ^a ± 1.09	33.43 ^a ± 1.72	10.61 ^a ± 0.72	0.39 ^a ± 0.05
	Non-Detected (n = 184)	56.32 ^a ± 3.41	16.78 ^a ± 1.42	33.70 ^a ± 2.40	10.38 ^a ± 0.87	0.37 ^a ± 0.04
B	Detected (n = 15)	57.52 ^a ± 4.37	17.56 ^a ± 1.51	33.89 ^a ± 3.42	10.54 ^a ± 0.86	0.39 ^a ± 0.06
	Non-Detected (n = 85)	59.06 ^a ± 3.18	17.88 ^a ± 1.41	35.17 ^a ± 2.83	10.18 ^a ± 0.68	0.37 ^a ± 0.04

Table 6. Weights, shell percentage & thickness, and AFB₁ detected / non-detected egg samples.

Samples >LOD (0.35 µg kg⁻¹) were considered positive

Means followed by different letters in the same column differed by Wilcoxon test (p < 0.05)

SAMPLING (2016)	LAYING HEN			EGG					Aflatoxin (µg kg ⁻¹)			
	Feed Corn crop**	T°CShed	Hen Age, weeks	Weight (g)			Shell		Mean			
				Total	Yolk	White	%	Thickness (mm)	Sampling	Corn crop**		
Farm A			31	30	54.028	15.071	33.687	9.8	0.4095	0.77		
			28	31	53.045	15.143	32.291	10.6	0.4315	0.86		
			28	31	53.092	14.380	33.101	10.6	0.4276	0.81		
	Abril	2015		28	31	52.343	15.032	31.789	10.6	0.4423	0.85	
				29	32	60.158	15.662	38.337	10.2	0.3720	0.73	0.84 ^a
				23	33	54.944	16.456	32.611	10.7	0.3786	0.80	
				23	33	56.491	15.626	33.948	12.2	0.3598	1.01	
		23	33	55.784	17.026	31.727	12.6	0.3711	0.72			
	May	2015		19	34	57.474	17.402	34.017	10.5	0.3565	0.88	
				21	37	53.852	16.381	31.876	10.4	0.3400	0.78	
	June	2015		22	39	54.604	16.417	32.482	10.4	0.3231	1.12	
				22	39	54.674	16.122	32.820	10.5	0.3164	0.93	
July	2016		26	42	55.720	17.011	32.844	10.5	0.3738	0.84		
			26	42	60.313	17.665	36.340	10.5	0.3584	0.78	0.83 ^a	
August	2016		29	47	56.257	18.221	32.266	10.3	0.3213	0.86		
Farm B			31	33	53.609	14.967	33.184	10.2	0.4923	1.26		
			31	34	57.442	17.079	34.665	9.9	0.4849	1.21		
			31	34	59.345	16.625	36.736	10.1	0.4850	1.29		
	April	2015		31	34	57.983	16.361	35.806	10.0	0.4852	1.23	
				30	36	62.284	20.302	35.847	9.8	0.3547	0.71	1.00 ^a
				30	36	55.019	16.197	33.100	10.4	0.3599	1.03	
				23	37	54.724	16.621	31.511	12.0	0.3664	0.98	
		23	37	54.595	16.587	31.637	11.7	0.3735	1.07			
	May	2015		21	41	55.899	16.742	33.464	10.2	0.3642	0.76	
	June	2015		21	42	47.037	17.408	23.705	12.6	0.3356	0.77	
				22	44	56.756	17.873	33.344	9.8	0.3431	0.75	
				26	46	61.040	19.015	35.390	10.4	0.3673	0.72	
	July	2016		23	47	62.904	19.608	36.919	10.1	0.3401	0.86	
				24	49	60.154	18.987	34.773	10.6	0.3610	0.74	0.76 ^a
				24	49	63.966	19.063	38.289	10.3	0.3582	0.70	

Table 7. Aflatoxin positive samples*: quality parameters versus contamination in egg.

* Samples >LOD (0.35 µg kg⁻¹) were considered positive; for calculation of means, those >LOQ (0.71 µg kg⁻¹) were considered

** AFLA mean in egg from laying hen eating feed prepared with corn harvested in each corresponding crop year

Means followed by different letters in the same column differed by the Wilcoxon test (p < 0.05)

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